MONITORING OF ENVIRONMENTAL PARAMETERS

(INTERIM REPORT FOR RAINY SEASON -2020)

FOR

KINTADA QUARTZ MINE

of

M/s. Rashtriya Ispat Nigam Limited. (GOVERNMENT OF INDIA ENTERPRISE) VISAKHAPATNAM STEEL PLANT Kintada (V), K.Kotapadu (M), Visakhapatnam (Dist)

Andhra Pradesh.

Prepared By

M/s. SV ENVIRO LABS & CONSULTANTS

(MOEF Recognized, NABL & NABET Accredited And ISO 9001 Certified Laboratory)

Enviro House, B1, Block-B, Autonagar, Visakhapatnam -12

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CHAPTER – 1

INTRODUCTION

1.0 INTRODUCTION

Rashtriya Ispat Nigam Limited, the corporate entity of Visakhapatnam Steel Plant is a Navratna PSE under the Ministry of Steel. Visakhapatnam Steel Plant fondly called Vizag steel. It is the first shore based Integrated Steel Plant in the country and is known for its quality products delighting the customers. It is a market leader in long products and it caters to the needs of diverse industrial sectors. It is the first Steel plant to be certified ISO 9001:2008 (presently 2015), ISO 14001:2004 (presently 2015), OHSAS 18001:2007 and ISO/IEC 27001:2013 Standards. It is also the first PSE to be certified ISO 50001:2011 – Energy Management Systems and has acquired CMMI Level 3 Certification for S/W development.

The Infrastructure of Visakhapatnam Steel Plant comprises of Coke Ovens and Coal Chemical Plant, Sinter Plant, Blast furnace, Calcining and Refractory Material Plant, Steel Melt Shop and Continuous Casting, Light and Medium Merchant Mill, Medium Merchant and Structural Mill, Wire rod mill, Steel melt shop, Thermal power plant.

Rashtriya Ispat Nigam Limited, has captive mines namely Jaggayyapeta Limestone Mine, Madharam Dolomite Mine, Garbham Manganese Mine, Saripalli Sand Mine and Kintada Quartz Mine.

RINL has retained M/s. SV ENVIRO LABS & CONSULTANTS, to carry out the environmental monitoring studies at Kintada Quartz Mine.

This report presents the environmental monitoring data of Rainy Season – August '2020 at Kintada Quartz Mine.

1.1 LOCATION OF THE PROJECT

The Project site is located at Kintada Quartz mine of M/s. Rashtriya Ispat Nigam Limited located at Kintada Village, K.Kotapadu Mandal, Visakhapatnam District, Andhra Pradesh.

CHAPTER – 2

SCOPE OF WORK

2.0 SCOPE OF WORK

The scope of the studies include monitoring of the following environmental components

1. Water quality

The parameters covered under the scope for each of the above attributes are given below:

S.No	Attribute	Scope		
1.	Water quality	Collection and analysis of river water/mine		
		discharge water/well water and treated water as		
		per		
		• IS 10500 (Drinking water specifications)		
		• GSR 422 (E) –Inland surface water		
		Frequency : Once in a season for all the four		
		seasons at all locations		

SCOPE OF WORK

CHAPTER - 3

METHODOLOGY

3.0 METHODOLOGY

Methodologies adopted for sampling and analysis for each of the above parameters are detailed below

Methods of monitoring and analysis for various parameters

S.No	Attributes	Measurement Technique
1.	Water Quality (Surface water, Mine discharge water, Well Water and Treated water)	As per APHA 23 rd Edition'2017

CHAPTER – 4

WATER QULAITY

SV ENVIRO LABS & CONSULTANTS, Visakhapatnam

4.0 STUDY OF WATER QUALITY – AUGUST – 2020

S.No	ATTRIBUTE	SCOPE	STUDIES CARRIED OUT
1.	Water Quality	Collection of Surface	Mining area water, Dalivalasa
		water, Mine discharge	and Kintada bore well water
		water, Well Water and	samples have been collected
		Treated water	on 28-08-2020.

4.1 Water samples were collected at the following points.

Station code	Location	Environmental setting
W1	Mining Area	Surface water
W2	Kintada Bore Well Water	Ground water
W3	Dalivalasa Bore Well Water	Ground water

The methodology for sample collection and preservation techniques was followed as per the Standard Operating Procedures (SOP) mentioned in table hereunder:

Sample Collection Sample		Storage/ Preservation	
	50 ml	Refrigeration,	
		can be stored for 7 days	
	50 ml	Refrigeration,	
Plastic /glass container		can be stored for 7 days	
Grab sampling	100 ml	Refrigeration,	
Plastic /glass container		can be stored for 7 days	
Grab sampling	100 ml	Refrigeration,	
Plastic /glass container		can be stored for 7 days	
	500 ml	Refrigeration, 48 hrs	
	100 ml	Add HNO ₃ to pH<2,	
Plastic /glass container		refrigeration; 6 months	
Grab sampling	50 ml	Not required; 28 days	
Plastic /glass container			
Grab sampling	100 ml	Refrigeration; 28 days	
Plastic /glass container			
Plastic containers	100 ml	Refrigeration; 48 hrs	
Plastic containers only	100 ml	Not required; 28 days	
Plastic/ glass containers	100 ml	Refrigeration; 14 days	
	100 ml	Add H_2SO_4 to pH>2,	
C		refrigeration, 28 days	
Plastic/ Glass rinse with	500 ml	Filter, add HNO ₃ to	
1+1 HNO3		pH>2; Grab sample; 6	
		months	
	Grab sampling Plastic /glass container Grab sampling Plastic /glass container Plastic /glass container Plastic containers Plastic containers Plastic containers Plastic glass containers Plastic /glass containers Plastic containers Plastic /glass containers Plastic /glass containers Plastic /glass containers Plastic / glass containers Plastic / glass containers Plastic / glass containers Plastic / glass containers	SizeGrab sampling50 mlPlastic /glass container50 mlGrab sampling50 mlPlastic /glass container100 mlPlastic /glass container500 mlGrab sampling500 mlPlastic /glass container100 mlPlastic /glass container50 mlGrab sampling100 mlPlastic /glass container50 mlPlastic /glass container50 mlPlastic /glass container100 mlPlastic /glass container100 mlPlastic /glass container100 mlPlastic /glass container100 mlPlastic containers100 mlPlastic containers only100 mlPlastic /glass containers100 ml	

Standard Operating Procedures (SOP) For Water Sampling

Source: Standard Methods for the Examination of Water and Wastewater, Published By

APHA 23rd Edition, 2017

The analytical techniques used for water analysis is given in the table hereunder:

S.No	Parameter	Method		
1.	pH	APHA, 4500-H+B, 23rd Ed., 2017		
2.	Colour	APHA, 2120-C/2120-B, 23rd Ed., 2017		
3.	Odour	APHA, 2150, 23rd Ed., 2017		
4.	Temperature	APHA, 2550-A+B,23rd Ed., 2017		
5.	Oil & Grease	APHA, 5520-D, 23rd Ed., 2017		
6.	Total Suspended Solids	APHA, 2540-D, 23rd Ed., 2017		
7.	Total Dissolved Solids	APHA, 2540-C, 23rd Ed., 2017		
8.	Total Residual Chlorine	APHA, 4500-Cl B, 23rd Ed., 2017		
9.	Biochemical Oxygen Demand	APHA, 5210-B, 23rd Ed., 2017 4500-OC, 23rd Ed., 2017		
10.	Chemical Oxygen Demand	APHA, 5220-B, 23rd Ed., 2017		
11.	Free Ammonia	IS 3025		
12.	Ammonical Nitrogen	APHA, 4500-NH ₃ B, 23rd Ed., 2017		
13.	Total Kjeldhal Nitrogen	APHA, 4500-Norg B, 23rd Ed., 2017		
14.	Zinc	APHA, 3111-B, 23rd Ed., 2017		
15.	Lead	APHA, 3111-B, 23rd Ed., 2017		
16.	Cadmium	APHA, 3111-B, 23rd Ed., 2017		
17.	Mercury	APHA, 3112-B, 23rd Ed., 2017		
18.	Arsenic	APHA, 3114-B, 23rd Ed., 2017		
19.	Copper	APHA, 3111-B, 23rd Ed., 2017		
20.	Nickel	APHA, 3111-B, 23rd Ed., 2017		
21.	Cyanide	APHA, 4500-CNB, 23rd Ed., 2017		
22.	Fluoride	APHA, 4500-FD, 23rd Ed., 2017 (SPANDS Methods)		
23.	Phosphates	APHA, 4500-PD, 23rd Ed., 2017		
24.	Sulphates	APHA, 4500-SO ₄ ²⁻ E, 23rd Ed., 2017		
25.	Sulphide	APHA, 4500-S ²⁻ , 23rd Ed., 2017		
26.	Manganese	APHA, 3111-B, 23rd Ed., 2017		
27.	Iron	APHA, 3111-B, 23rd Ed., 2017		
28.	Phenolic Compounds	APHA, 5530-B, 23rd Ed., 2017		

Analytical Techniques For Water Analysis

Analysis results of the water samples collected from the above locations are enclosed as Annexure – I.

ANNEXURE – I (Water Analysis Reports)



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Ref: SVELC/RIL-KQM/20-08/01

Date: 18-09-2020

NAME AND ADDRESS	:	M/s. KINTADA QUARTZ MINE, Visakhapatnam Steel Plant, Kintada Village,K.Kotapadu Mandal Vizianagaram District ,A.P
SAMPLE PARTICULARS	:	SURFACE WATER
SOURCE OF COLLECTION	:	MINING AREA
DATE OF COLLECTION	:	28-08-2020

TEST REPORT

S.No	Parameter	Unit	Result	Standards as per GSR 422 (E)
1	Colour	Hazen	< 1.0	5
2	Odour	Agreeable	Agreeable	Agreeable
3	Turbidity	NTU	7.95	5 - 25
4	pH	-	8.98	5.5 to 9.0
5	Total Dissolved Solids	mg/l	58	500 - 2000
6	Total suspended solids	mg/l	<1.0	100
7	Fluorides as F	mg/l	0.04	2.0
8	Nitrates as NO ₃ -	mg/l	BDL	10
9	Iron as Fe	mg/l	0.03	3.0
10	Total Residual Chlorine	mg/l	< 0.1	1.0
11	Phenolic Compounds as C ₆ H ₅ OH	mg/l	< 0.0005	1.0
12	Copper as Cu	mg/l	< 0.01	3.0
13	Manganese as Mn	mg/l	3.7	2.0
14	Zinc as Zn	mg/l	0.030	5.0
15	Sulphide as S	mg/l	0.046	2.0
16	Cadmium as Cd	mg/l	< 0.01	2.0
17	Lead as Pb	mg/l	< 0.01	0.1
18	Mercury as Hg	mg/l	< 0.001	0.01
19	Nickel as Ni	mg/l	< 0.01	3.0
20	Total Arsenic as As	mg/l	< 0.01	0.2
21	Total Chromium as Cr	mg/l	< 0.01	2.0
22	Hexavalent chromium as Cr ⁺⁶	mg/l	< 0.05	0.1
23	Vanadium as V	mg/l	< 0.01	0.2
24	Ammonical nitrogen as N	mg/l	BDL	50
25	Free ammonia as NH ₃	mg/l	< 0.1	5
26	Chemical oxygen demand -COD	mg/l	<10.0	250
27	Biochemical oxygen demand –BOD	mg/l	<3.0	30
28	Oil & Grease	mg/l	<1.0	10
29	Selenium as Se	mg/l	< 0.01	0.05

Note: All the above parameters are tested as per APHA methods, 23rd Edition, 2017 BDL- Below detectable limit, Detectable limit- <0.005 µg/l

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Ref: SVELC/RIL-KQM/20-08/02

Date: 18-09-2020

NAME AND ADDRESS	:	M/s. KINTADA QUARTZ MINE, Visakhapatnam Steel Plant, Kintada Village,K.Kotapadu Mandal, Vizianagaram District ,A.P.
SAMPLE PARTICULARS	:	GROUND WATER
SOURCE OF COLLECTION	:	BORE WELL WATER- KINTADA VILLAGE
DATE OF COLLECTION	:	28-08-2020

TEST REPORT

S.No	Parameter	Unit	Result	IS 10500:2012 Specifications
1.	Colour	Hazen	< 1.0	5.0
2.	Odour	-	Agreeable	Agreeable
3.	Temperature	⁰ C	26.2	-
4.	Taste	-	Agreeable	Agreeable
5.	Turbidity	NTU	1.74	1.0
6.	pH	-	7.39	6.5 - 8.5
7.	Total Dissolved Solids	mg/l	1021	500
8.	Total Alkalinity as CaCO ₃	mg/l	176	200
9.	Total Hardness as CaCO ₃	mg/l	552	200
10.	Calcium as Ca	mg/l	168	75
11.	Magnesium as Mg	mg/l	31.6	30
12.	Chlorides as Cl ⁻	mg/l	338	250
13.	Fluorides as F	mg/l	0.48	1.0
14.	Nitrates as NO ₃ -	mg/l	49.6	45
15.	Sulphates as SO ₄ ²⁻	mg/l	110	200
16.	Iron as Fe	mg/l	0.15	0.3
17.	Free Residual Chlorine	mg/l	< 0.1	0.2
18.	Phenolic Compounds as C ₆ H ₅ OH	mg/l	< 0.0005	0.001
19.	Copper as Cu	mg/l	< 0.01	0.05
20.	Manganese as Mn	mg/l	< 0.01	0.1
21.	Zinc as Zn	mg/l	0.046	5.0
22.	Aluminum as Al	mg/l	< 0.01	0.03
23.	Boron as B	mg/l	< 0.1	0.5
24.	Sulphide as H ₂ S	mg/l	0.021	0.05
25.	Anionic Detergents (as MBAS)	mg/l	< 0.01	0.2
26.	Barium as Ba	mg/l	< 0.1	0.7
27.	Chloramines (as Cl2)	mg/l	<1.0	4.0
28.	Ammonia as total ammonia-N	mg/l	< 0.01	0.5
29.	Mineral Oil	mg/l	< 0.01	0.5
30.	Selenium as Se	mg/l	< 0.005	0.01
31.	Silver as Ag	mg/l	< 0.01	0.1
32.	Cadmium as Cd	mg/l	< 0.001	0.003
33.	Cyanide as CN	mg/l	< 0.01	0.05
34.	Lead as Pb	mg/l	< 0.01	0.01
35.	Mercury as Hg	mg/l	< 0.001	0.001
36.	Molybdenum as Mo	mg/l	< 0.01	0.07
37.	Nickel as Ni	mg/l	< 0.01	0.02



& Laboratory

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38.	Total Arsenic as As	mg/l	< 0.01	0.01		
39.	Total Chromium as Cr	mg/l	< 0.01	0.05		
40.	Polychlorinated biphenyls	mg/l	< 0.0001	0.0005		
41.	Polynuclear aromatic Hydrocarbons as PAH	mg/l	< 0.0001	0.0001		
MICRO	DBIOLOGY:					
42.	E. coliforms	CFU/ 100mL	Not detected	Shall not be detected in 100 ml		
43.	Total coliforms	CFU/ 100mL	11	Shall not be detected in 100 ml		
44.	Faecal coliforms	CFU/ 100mL	Not detected	-		
PESTIC	PESTICIDES:					
45.	Alpha HCH	μg/1	BDL	0.01		
46.	Beta HCH	μg/1	BDL	0.04		
47.	Butachlor	μg/1	BDL	125		
48.	Chlorpyriphos	μg/l	BDL	30		
49.	Delta HCH	μg/1	BDL	0.04		
50.	2,4- Dicholorophenoxyacetic Acid	μg/1	BDL	30		
51.	DDT (o,p and p,p-Isomers of DDT, DDE and DDD)	μg/1	BDL	1.0		
52.	Endosulfan (alpha, beta and Sulphate)	μg/1	BDL	0.4		
53.	Ethion	μg/1	BDL	3.0		
54.	Gamma-HCH (Lindane)	μg/1	BDL	2.0		
55.	Isoproturon	μg/1	BDL	9.0		
56.	Malathion	μg/1	BDL	190		
57.	Methyl Parathion	μg/1	BDL	0.3		
58.	Alachlor	μg/1	BDL	20		
59.	Atrazine	μg/1	BDL	2.0		
60.	Aldrin/ Dieldrin	μg/1	BDL	0.03		
61.	Monocrotophos	μg/1	BDL	1.0		
62.	Phorate	μg/1	BDL	2.0		
TRIHA	TRIHALOMETHANE					
63.	Bromoform	mg/l	< 0.05	0.1		
64.	Dibromochloromethane	mg/l	< 0.05	0.1		
65.	Bromodichloromethane	mg/l	< 0.05	0.06		
66.	chloroform	mg/l	<0.05	0.2		

Note: All the above parameters are tested as per APHA methods, 23rd Edition, 2017 BDL- Below detectable limit, Detectable limit- <0.005 µg/l

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SAMPLE PARTICULARS	:	GROUND WATER
SOURCE OF COLLECTION	:	BORE WELL-DALIVALASA VILLAGE
DATE OF COLLECTION	:	28-08-2020

TEST REPORT							
S.No	Parameter	Unit	Result	IS 10500:2012 Specifications			
1.	Colour	Hazen	< 1.0	5.0			
2.	Odour	-	Agreeable	Agreeable			
3.	Temperature	⁰ C	26.5	-			
4.	Taste	-	Agreeable	Agreeable			
5.	Turbidity	NTU	0.15	1.0			
6.	pH	-	7.35	6.5 - 8.5			
7.	Total Dissolved Solids	mg/l	1011	500			
8.	Total Alkalinity as CaCO ₃	mg/l	172	200			
9.	Total Hardness as CaCO ₃	mg/l	594	200			
10.	Calcium as Ca	mg/l	178	75			
11.	Magnesium as Mg	mg/l	36.0	30			
12.	Chlorides as Cl-	mg/l	348	250			
13.	Fluorides as F	mg/l	0.50	1.0			
14.	Nitrates as NO ₃ -	mg/l	50.4	45			
15.	Sulphates as SO ₄ ²⁻	mg/l	102	200			
16.	Iron as Fe	mg/l	2.24	0.3			
17.	Free Residual Chlorine	mg/l	< 0.1	0.2			
18.	Phenolic Compounds as C ₆ H ₅ OH	mg/l	< 0.0005	0.001			
19.	Copper as Cu	mg/l	< 0.01	0.05			
20.	Manganese as Mn	mg/l	< 0.01	0.1			
21.	Zinc as Zn	mg/l	0.84	5.0			
22.	Aluminum as Al	mg/l	< 0.01	0.03			
23.	Boron as B	mg/l	< 0.1	0.5			
24.	Sulphide as H ₂ S	mg/l	0.051	0.05			
25.	Anionic Detergents (as MBAS)	mg/l	< 0.01	0.2			
26.	Barium as Ba	mg/l	1.16	0.7			
27.	Chloramines (as Cl2)	mg/l	<1.0	4.0			
28.	Ammonia as total ammonia-N	mg/l	< 0.01	0.5			
29.	Mineral Oil	mg/l	< 0.01	0.5			
30.	Selenium as Se	mg/l	< 0.005	0.01			
31.	Silver as Ag	mg/l	< 0.01	0.1			
32.	Cadmium as Cd	mg/l	< 0.001	0.003			
33.	Cyanide as CN	mg/l	< 0.01	0.05			
34.	Lead as Pb	mg/l	< 0.01	0.01			
35.	Mercury as Hg	mg/l	< 0.001	0.001			
36.	Molybdenum as Mo	mg/l	< 0.01	0.07			

TEST REPORT



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37.	Nickel as Ni	mg/l	< 0.01	0.02	
38.	Total Arsenic as As	mg/l	< 0.01	0.01	
39.	Total Chromium as Cr	mg/l	< 0.01	0.05	
40.	Polychlorinated biphenyls	mg/l	< 0.0001	0.0005	
41.	Polynuclear aromatic Hydrocarbons as PAH	mg/l	<0.0001	0.0001	
MICRO	DBIOLOGY:				
42.	E. coliforms	CFU/ 100mL	Not detected	Shall not be detected in 100 ml	
43.	Total coliforms	CFU/ 100mL	18	Shall not be detected in 100 ml	
44.	Faecal coliforms	CFU/ 100mL	Not detected	-	
PESTIC					
45.	Alpha HCH	μg/1	BDL	0.01	
46.	Beta HCH	μg/l	BDL	0.04	
47.	Butachlor	μg/1	BDL	125	
48.	Chlorpyriphos	μg/1	BDL	30	
49.	Delta HCH	μg/1	BDL	0.04	
50.	2,4- Dicholorophenoxyacetic Acid	μg/1	BDL	30	
51.	DDT (o,p and p,p-Isomers of DDT, DDE and DDD)	μg/1	BDL	1.0	
52.	Endosulfan (alpha, beta and Sulphate)	μg/1	BDL	0.4	
53.	Ethion	μg/1	BDL	3.0	
54.	Gamma-HCH (Lindane)	μg/1	BDL	2.0	
55.	Isoproturon	μg/1	BDL	9.0	
56.	Malathion	μg/1	BDL	190	
57.	Methyl Parathion	μg/1	BDL	0.3	
58.	Alachlor	µg/l	BDL	20	
59.	Atrazine	μg/1	BDL	2.0	
60.	Aldrin/ Dieldrin	μg/1	BDL	0.03	
61.	Monocrotophos	μg/1	BDL	1.0	
62.	Phorate	μg/1	BDL	2.0	
TRIHA	LOMETHANE				
63.	Bromoform	mg/l	< 0.05	0.1	
64.	Dibromochloromethane	mg/l	< 0.05	0.1	
65.	Bromodichloromethane	mg/l	< 0.05	0.06	
66.	chloroform	mg/l	< 0.05	0.2	
Note: All the above parameters are tested as per APHA methods 23 rd Edition 2017					

Note: All the above parameters are tested as per APHA methods, 23rd Edition, 2017 BDL- Below detectable limit, Detectable limit- <0.005 µg

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